

# Coronavirus and Housing/Homelessness

## National Call Agenda

Hosted by NLIHC and the Disaster Housing Recovery Coalition  
Monday, January 4 at 2:30pm – 4:00pm EST

- **Welcome and Introductions**
  - Diane Yentel, NLIHC
- **Recap of COVID Relief Bill & Next Steps**
  - Diane Yentel, NLIHC
- **Addressing Family Homelessness During COVID-19**
  - Sharon McDonald, National Alliance to End Homelessness
- **Field Updates**
  - Sue Watlov Phillips, Metropolitan Interfaith Council on Affordable Housing (MICAH)
  - Martie North, Arkansas Coalition of Housing and Neighborhood Growth for Empowerment (ACHANGE)
  - Shelly Nortz, Coalition for the Homeless, New York
  - Jennifer Hark-Dietz, People Assisting the Homeless (PATH), Los Angeles
- **Working Groups & Next Steps**